

1 **Abstract of the Disclosure**

2 A motor assembly has electrical connectors between them that are shielded from any
3 metallic debris generated in the motors. The motor assembly includes upper and lower motors,
4 each having an adapter coupled together. Each adapter has a wire passage for each phase of the
5 motor. Wires from the motors join electrical connectors, the electrical connectors being mounted
6 to insulators in the adapter passages. A debris seal locates above the upper electrical connector
7 in each upper adapter passage. Another debris seal locates between the overlapping portions of
8 the two insulators of each adapter passage.

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